

# Review of MA Cavity

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KEK

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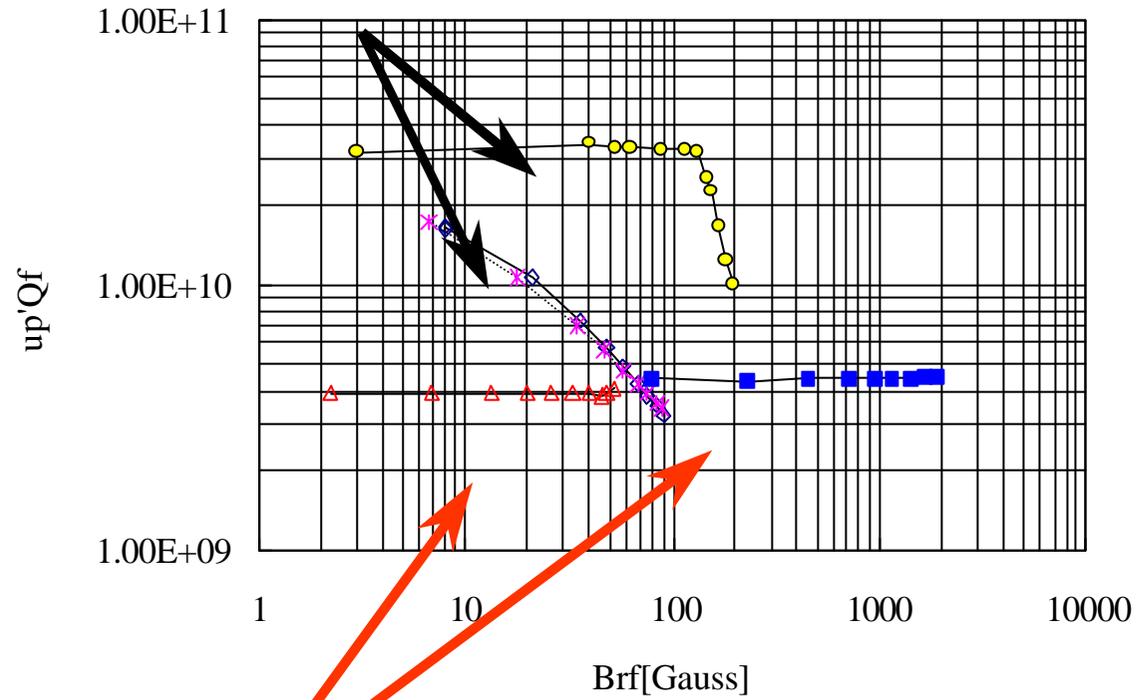
- Characteristics of Magnetic Alloy
- History of MA Cavity
  - 4 Generations
- **Barrier Bucket**
- Making of MA Cavity
- Unsolved Problems
- Summary

# Magnetic Alloy (MA)

- Thin Tape , 18  $\mu\text{m}$ 
  - Large core(<4m)
  - Rectangular Shape is possible to make, Thickness -35mm (50mm in future)
- High Field Gradient
  - Voltage limit:  $B_{rf} < B_{sat.}$  (1T) , Voltage per layer < 5 V
- High Curie Temperature
- Stable characteristics: Good for Beam Loading Compensation
- Large permeability(about 2000 at 5MHz)
- Original Q value is small(0.6).
- High Q is possible by cut core configuration

# High Gradient

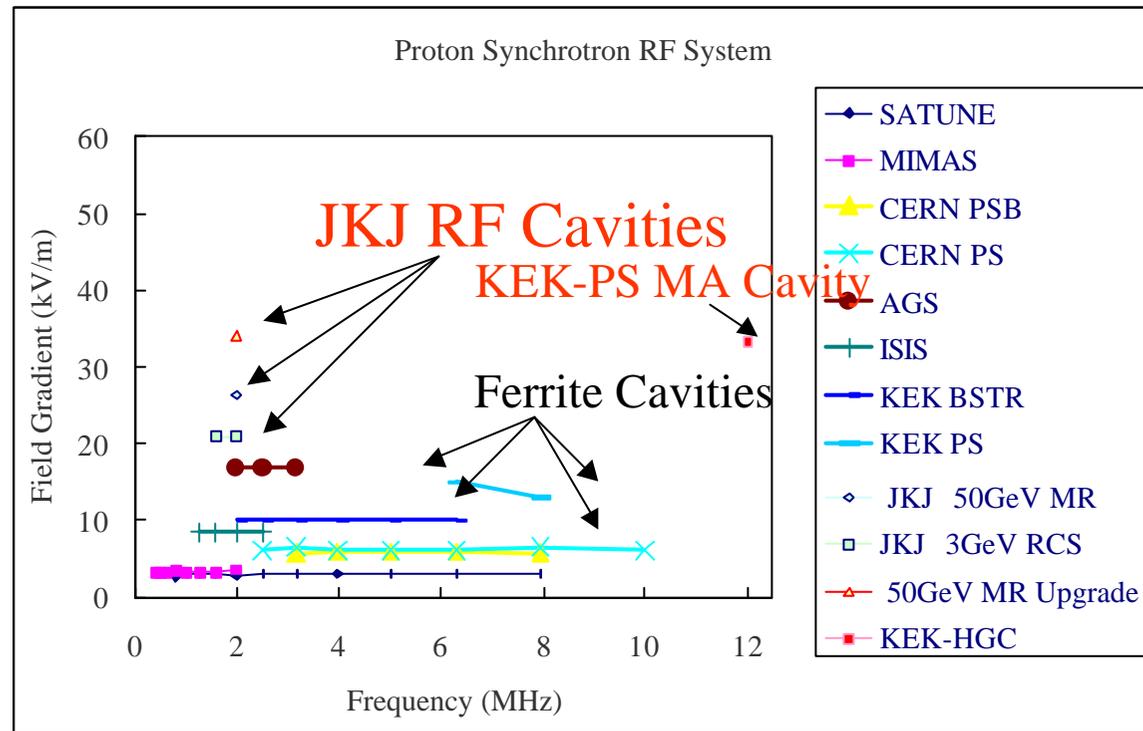
Ferrites



Magnetic Alloys

# JKJ RF Cavities

## Field Gradient of Cavities for Proton Synchrotrons



# Why High Field Acceleration

## 3 GeV RCS

Fast cycling: 25 Hz

Needs high voltage: 450 kV

Number of Bunches: 2 by N-users

Low Frequency: 0.9-1.7 MHz

Circumference is limited.

Needs spaces for extraction of 3 GeV beam with large beam size, injection and collimation.

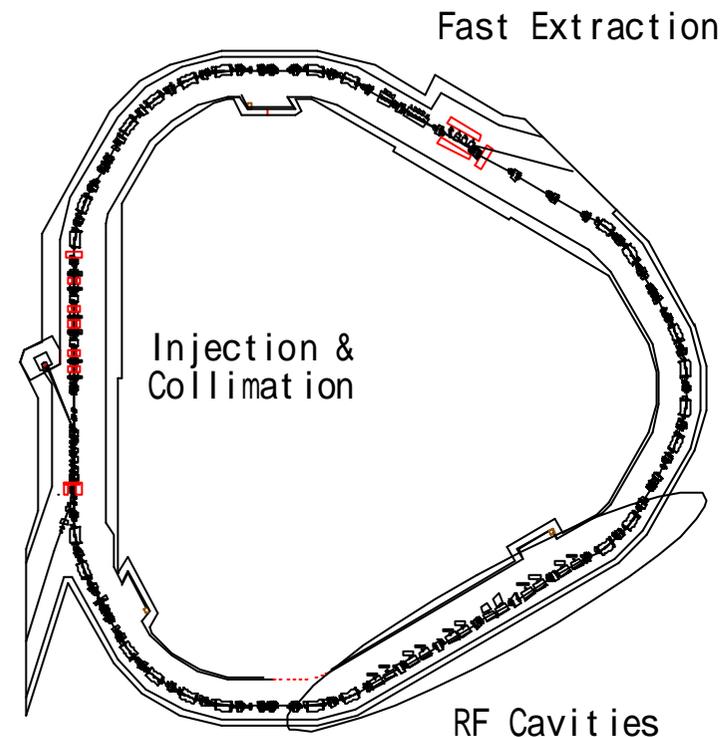
## 50 GeV MR

Needs high voltage: 280-600 kV

Needs space for 2<sup>nd</sup> Harmonic system

Like 3 GeV RCS

3 GeV Rapid Cycling Synchrotron



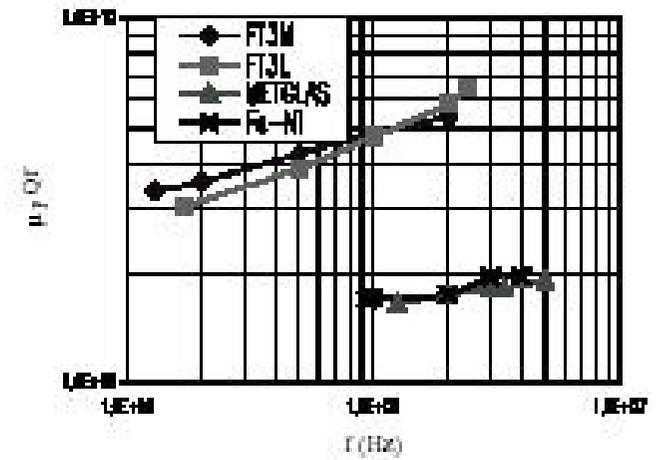
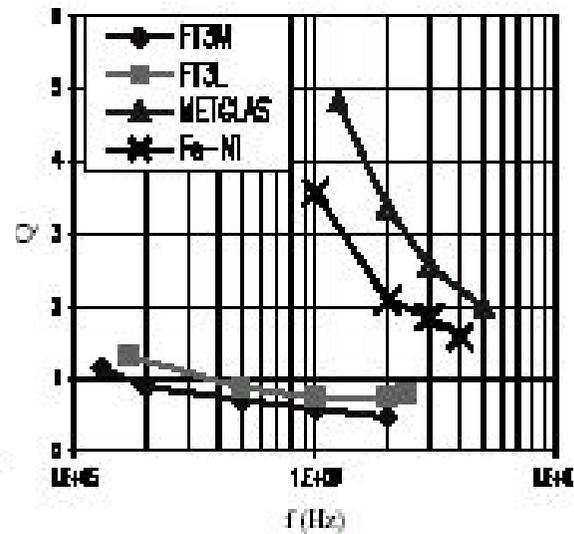
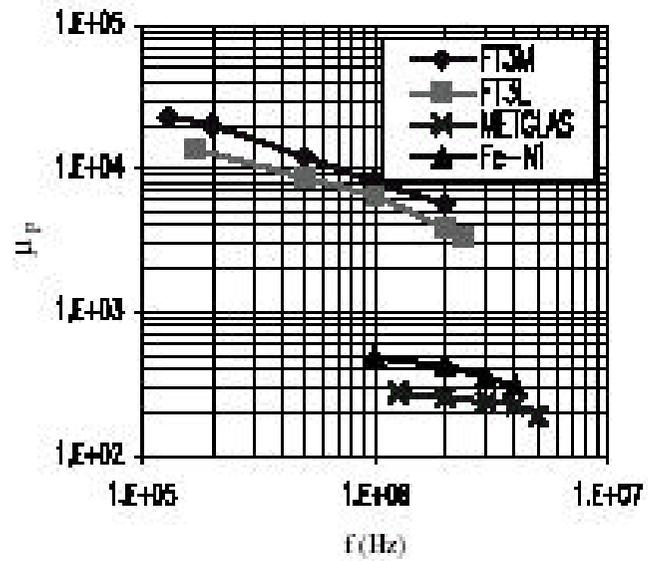
# Large Permeability and Low Q

- Advantage
  - Shunt Impedance is high.
  - Wide Band System
    - Acceleration w/o Tuning System(Cost & Stability)
    - Bunch Manipulation (Barrier, Dual H and SawTooth)
    - Easy to compensate beam loading(Feed Forward)
- Disadvantage
  - Number of harmonics to be compensate.

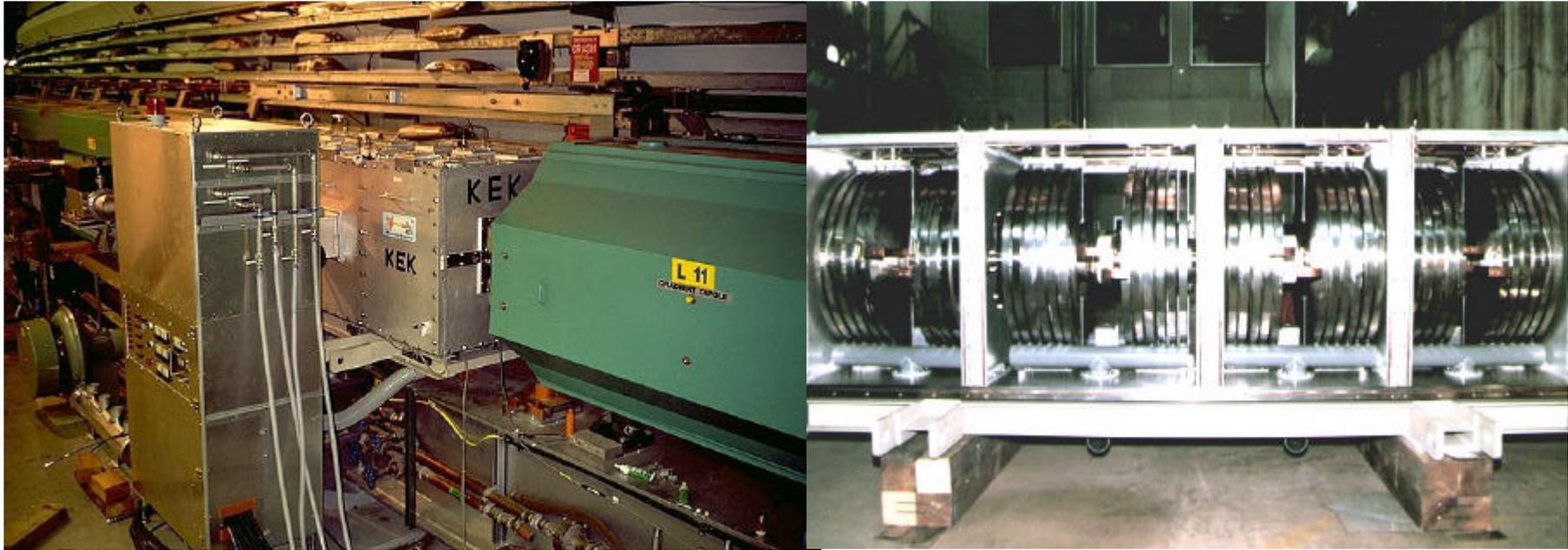
# Cut Core and High Q

- Loss (Shunt Impedance) is not reduced.
- Inductance is reduced.
- Advantages
  - Reduce Harmonic to be compensated.
  - Minimize Bandwidth to cover the RF frequency.
  - Still easy to compensate Beam Loading
- Disadvantages
  - Need Another System for manipulation.
- JKJ-RCS System( $Q=2-3$ )
  - Still Dual Harmonic by single system is possible
- JKJ-50 GeV MR :  $Q\sim 10$

# Other MAs

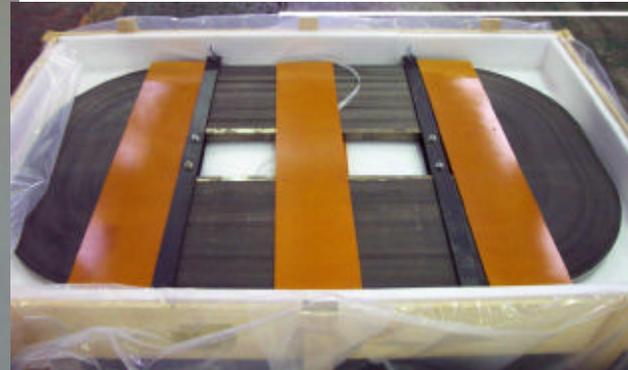


# History of MA Cavity



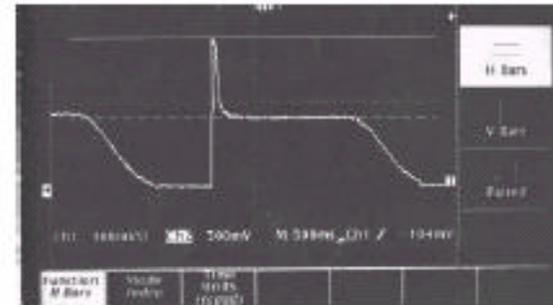
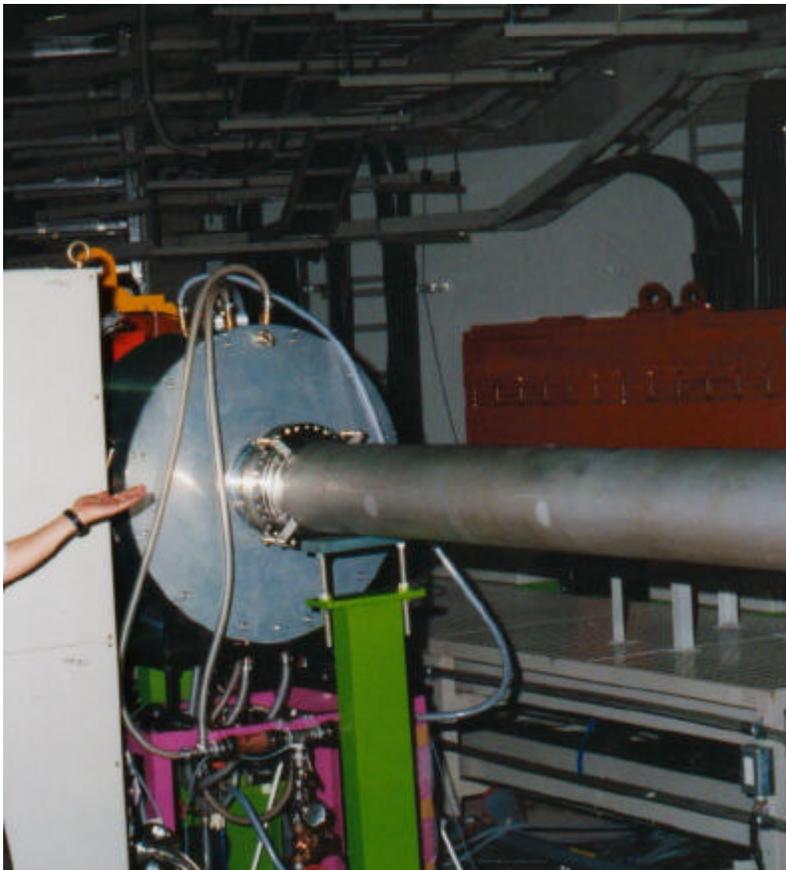
First Generation :  
Wide Band and Air Cooling  
Barrier Bucket Cavity installed in AGS (US-Japan Collaboration)  
2.6m, 40kV, 6% duty, driven by 30kW tubes

## PoP FFAG Cavity

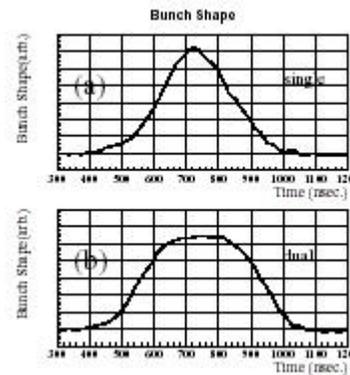


**Proton** beam was successfully accelerated.  
And two medical Synchrotrons are using same type

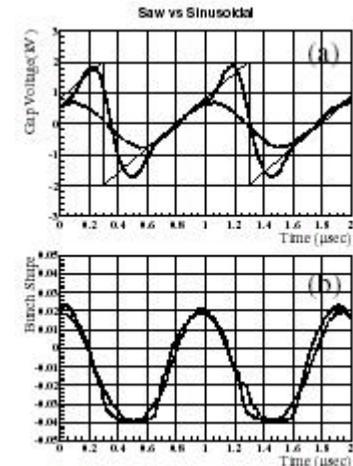
The Second Generation:  
 Wide Band and Water Cooling  
 HIMAC Cavity: 50cm, 20kV, water cooling driven by 150kW tubes  
 5kV, CW, driven by 30kW tubes.



Beam Acceleration

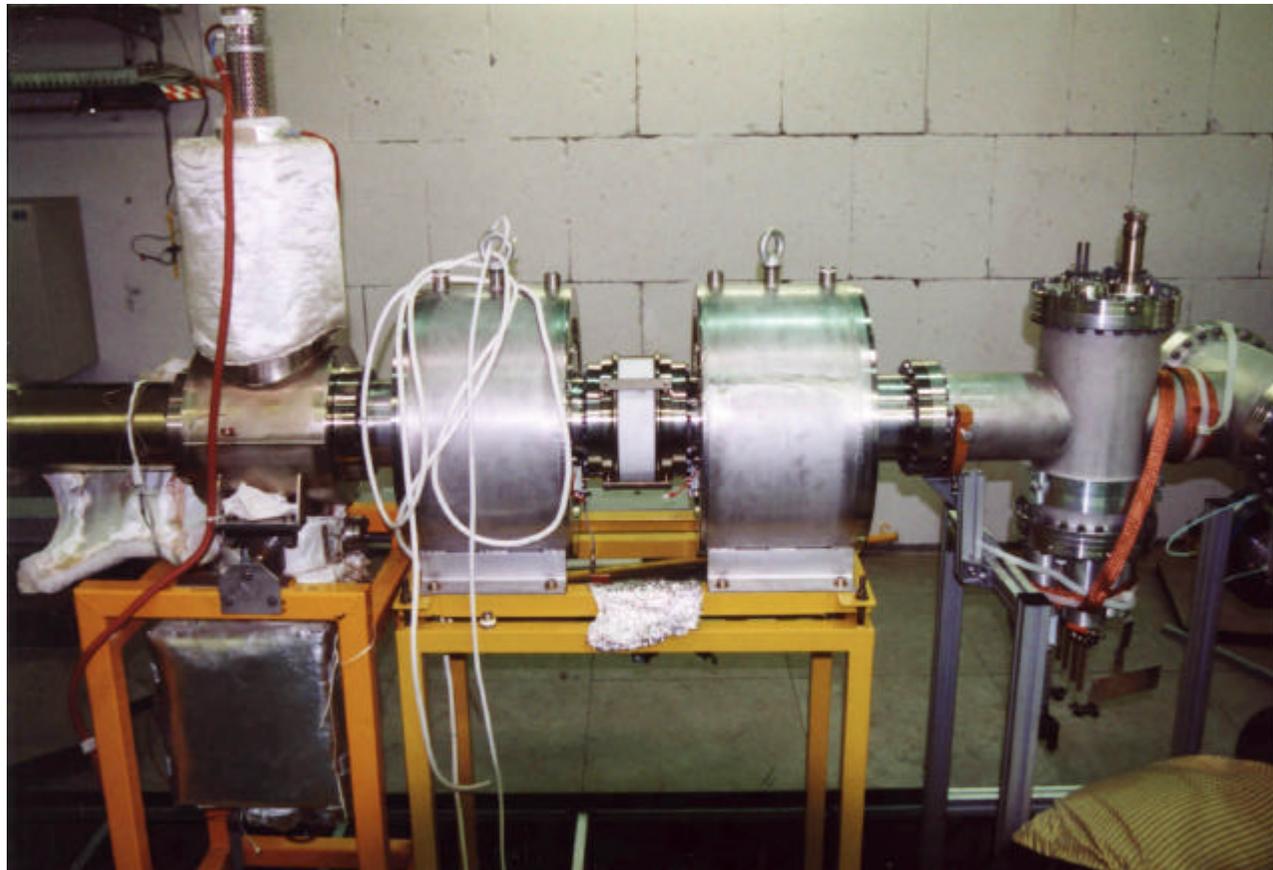


Dual H Cavity



Saw Tooth RF

The Second Generation:  
Wide Band and Water Cooling  
COSY Cavity:

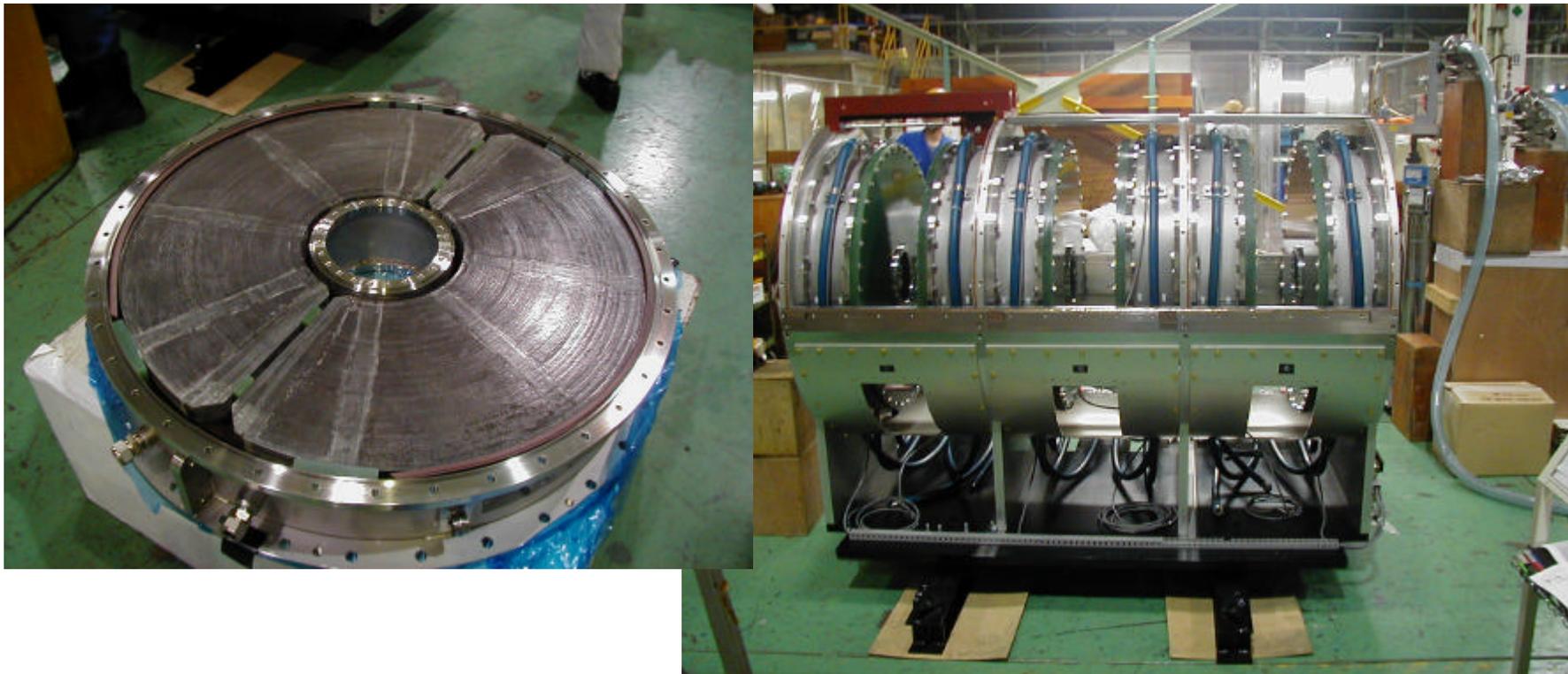


From A. Schnase

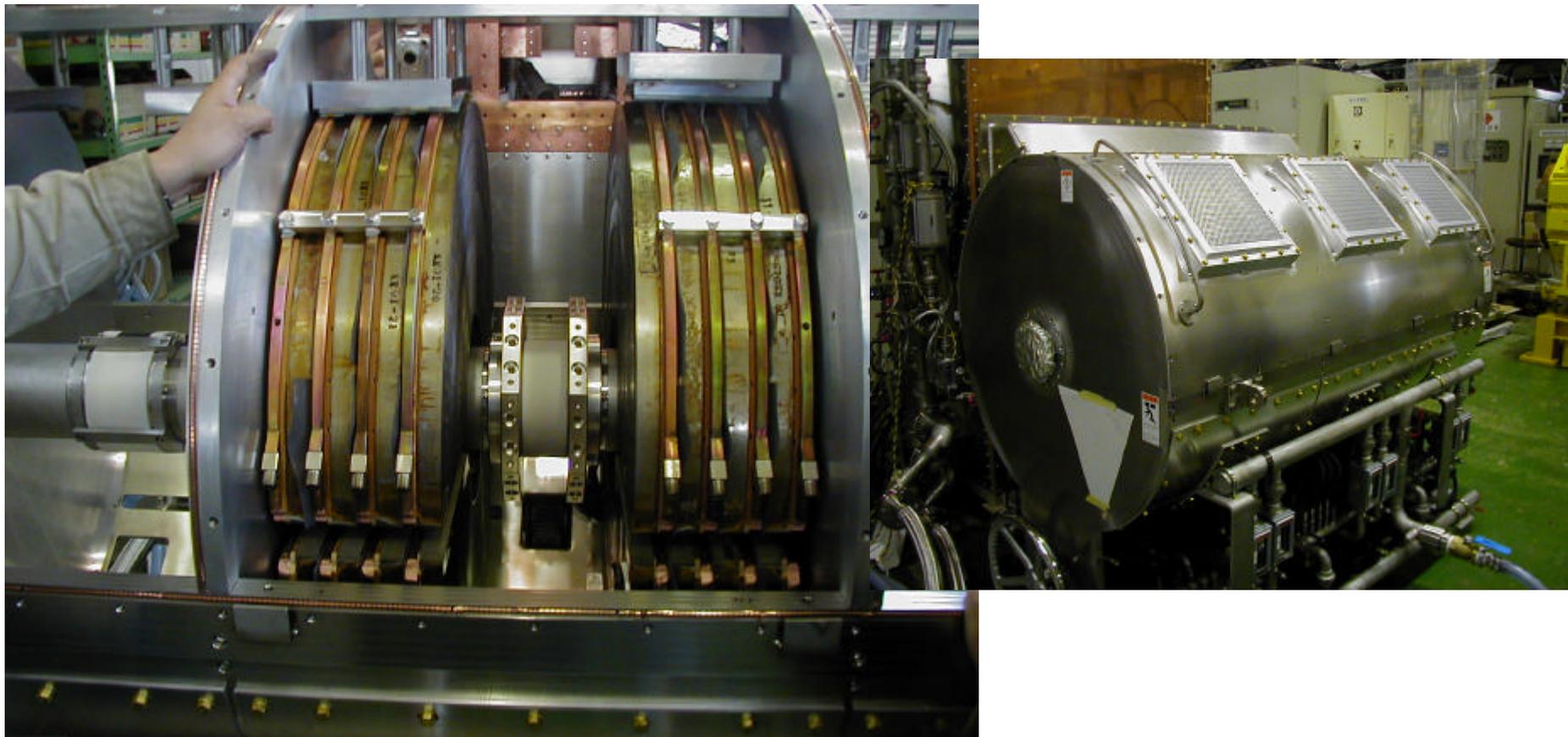
The Third Generation:  
Narrow Band and Direct Water (or Coolant) Cooling  
KEK-PS MA Cavity: 90cm, 30kV, Cut Core, Fluorinate Cooling



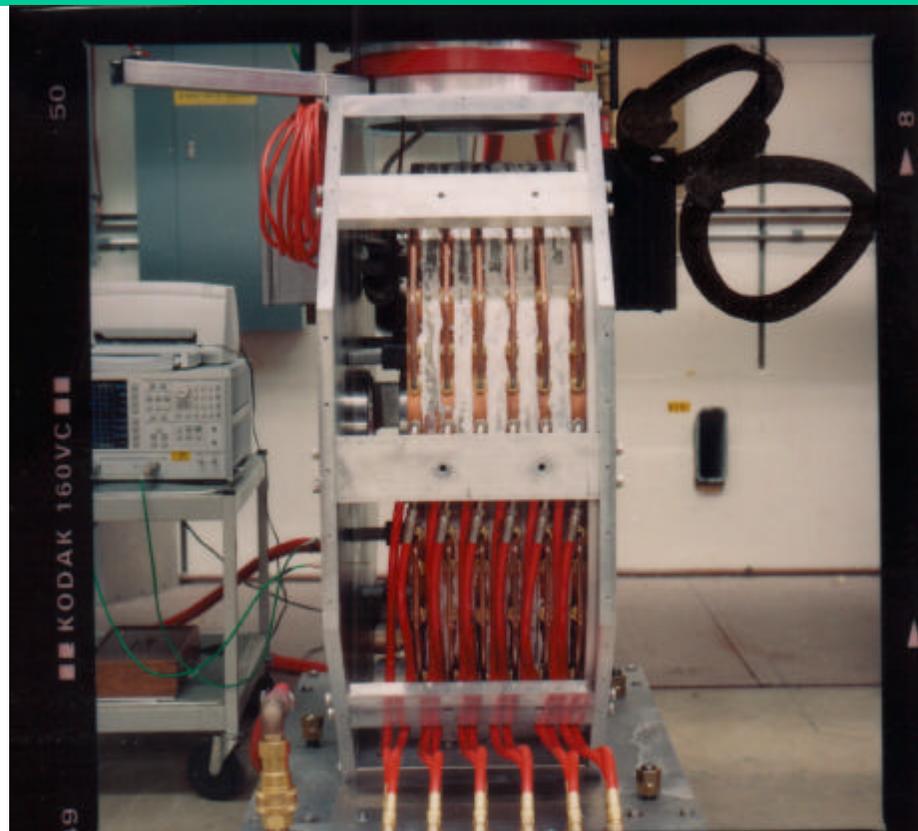
The Third Generation:  
JKJ RF Cavity(Direct Cooling Type): 1.7m, 60kV, Cut Core  
Water cooling, driven by 600kW tubes



The Fourth Generation  
Narrow Band and Indirect Cooling  
JKJ RF Cavity(Indirect Cooling Type): 1.7m, 60kV, Cut Core  
Water cooling, driven by 600kW tubes

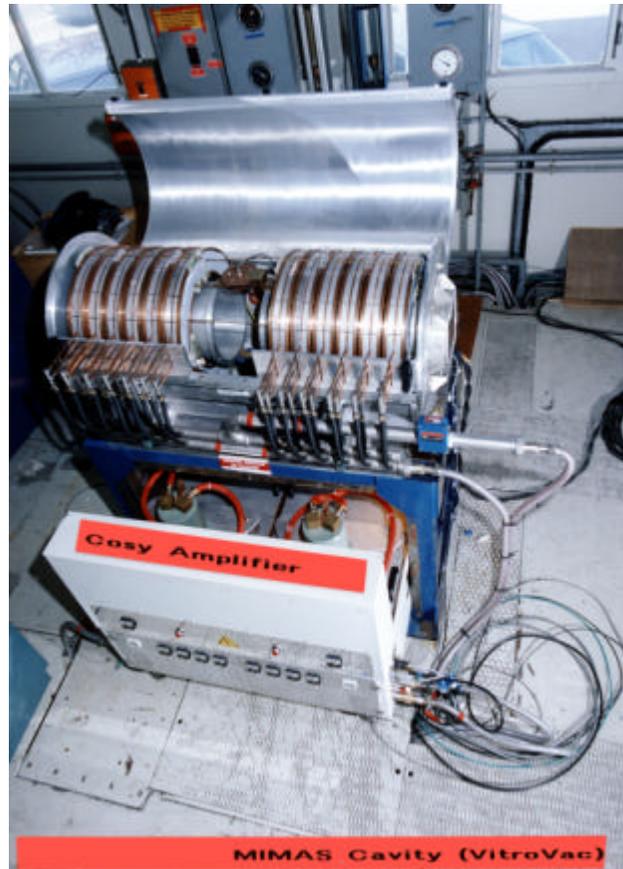


The Fourth Generation  
Narrow Band and Indirect Cooling  
FNAL MA Cavity (US-Japan Collaboration)



From Wildman, FNAL

# The 0th Generation Wide Band and Indirect Cooling (?)



From A. Schnase

# Barrier Bucket Experiments

- Two Barrier Cavities for Experiment
  - Ferrite and MA cavities
- Each cavity generates single sine wave of 40 kV at rep. rate of 351 kHz.
- Five bunches from Booster were accumulated and  $3 \times 10^{13}$  was stored w/o loss. Barrier bunch was generated.
- Longitudinal Emittance Growth by factor of 3 was observed. It was caused by Mismatch, mainly.
- Beam Loading on MA cavity was compensated.
- Beam Loading on Ferrite Cavity and overshooting Voltage of MA Cavity disturbed smooth debunching. After BB experiment at AGS, the overshooting problem was solved by adding H=1 and 2 voltage.

# Barrier Bucket Experiment

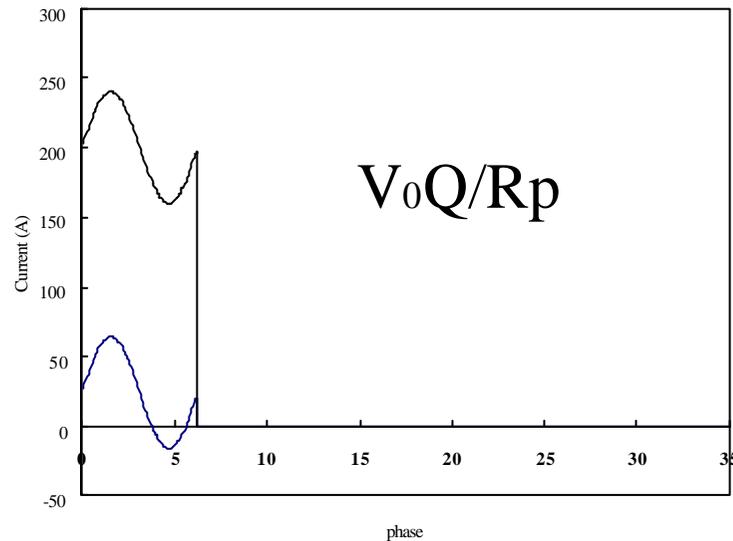
- Use two cavities:
  - KEK MA-loaded cavity (2.6m, 2X30kW tubes)  
KEK made for this experiment
  - AGS ferrite cavity (2.6m, driven by 600kW tube) .

$$V(t) = \begin{cases} V_0 \sin \omega t, & \text{if } 0 < \omega t < 2\pi \\ 0, & \text{otherwise} \end{cases}$$

$$I(t) = \frac{V(t)}{R} + \frac{1}{L} \int_0^t V(t') dt' + C \frac{dV(t)}{dt}$$

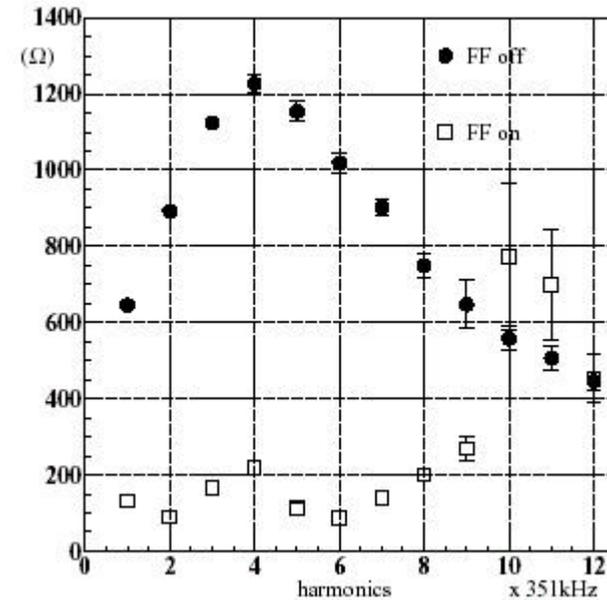
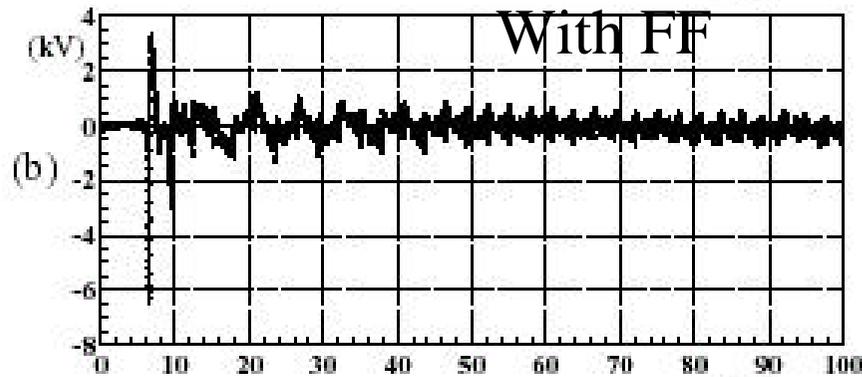
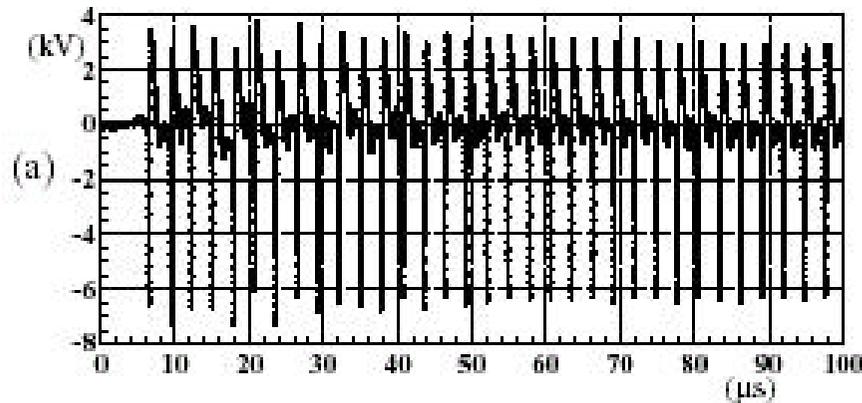
$$= \begin{cases} \frac{V_0}{\omega L} + \frac{V_0}{R_P} \sin \omega t + V_0 \cos \omega t \left( \omega C - \frac{1}{\omega L} \right), & \text{if } 0 < \omega t < 2\pi \\ 0, & \text{otherwise,} \end{cases}$$

$$= \begin{cases} \frac{V_0}{R_P} (Q + \sin \omega t) + V_0 \cos \omega t \left( \omega C - \frac{1}{\omega L} \right), & \text{if } 0 < \omega t < 2\pi \\ 0, & \text{otherwise,} \end{cases}$$



# Barrier Bucket Experiment

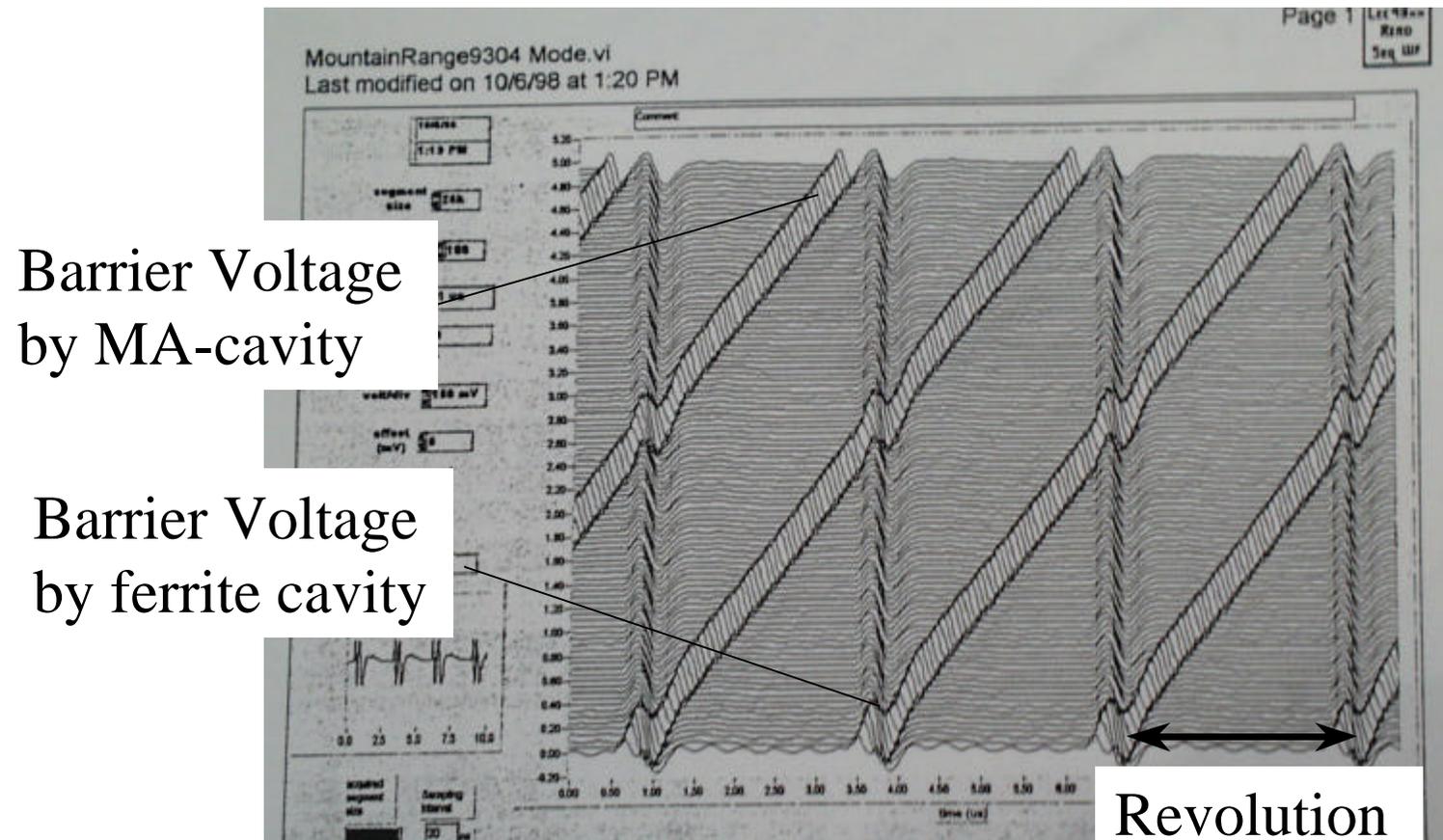
W/o FF



FFT results

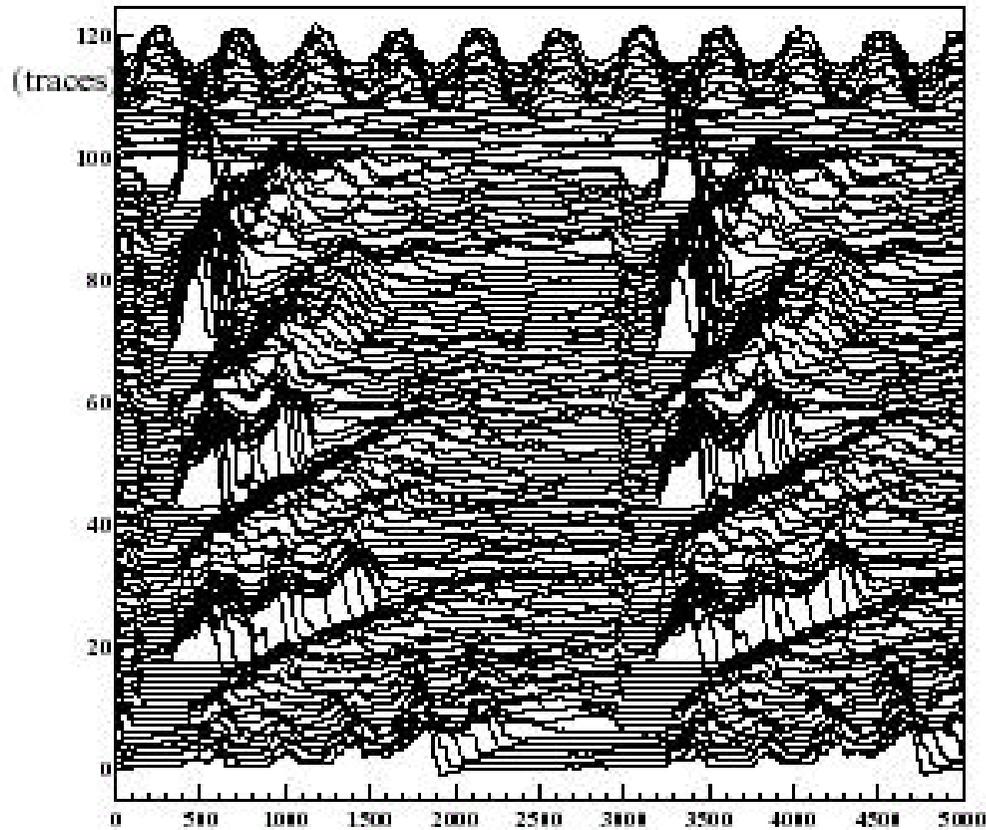
Gap induced voltage by  
 $8 \times 10^{12}$  proton per bunch

# Barrier Bucket Experiment

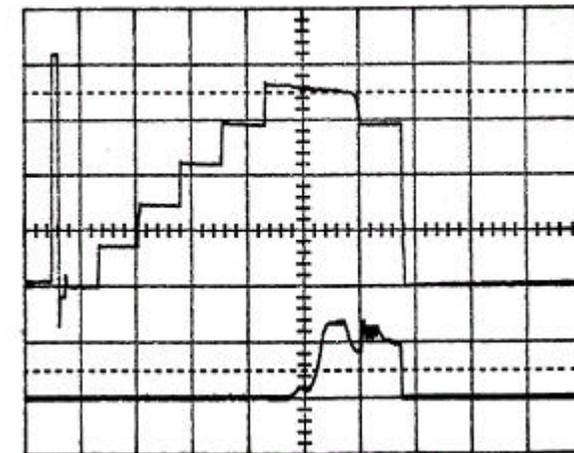
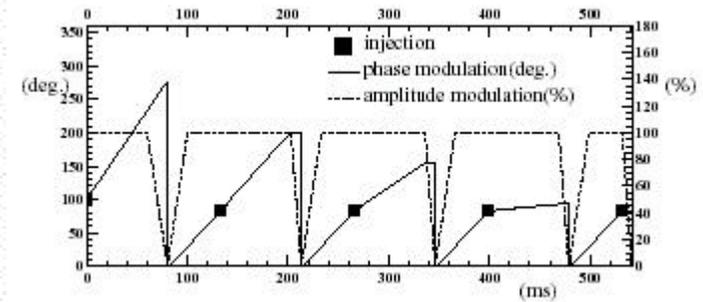


MA cavity was used for Moving Barrier because of adiabatic turn-on/off

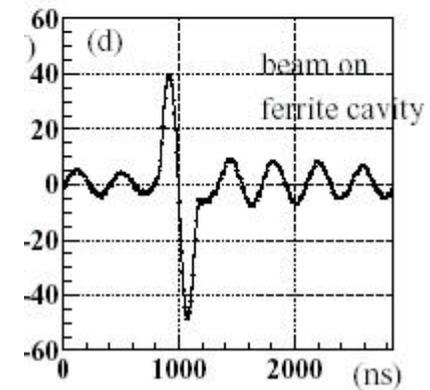
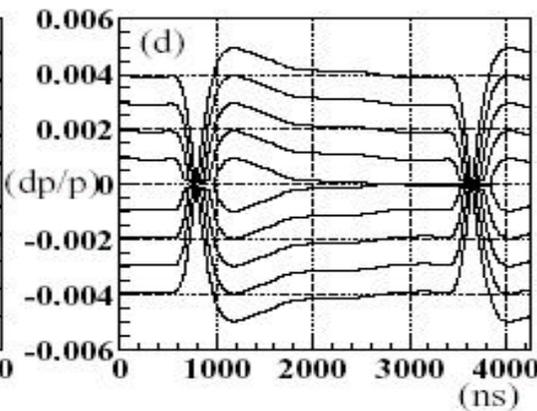
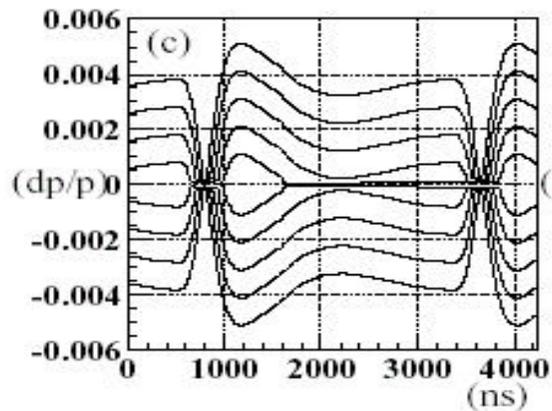
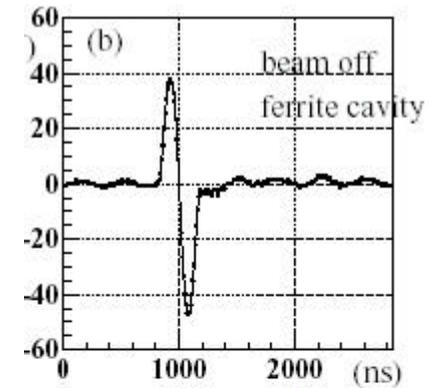
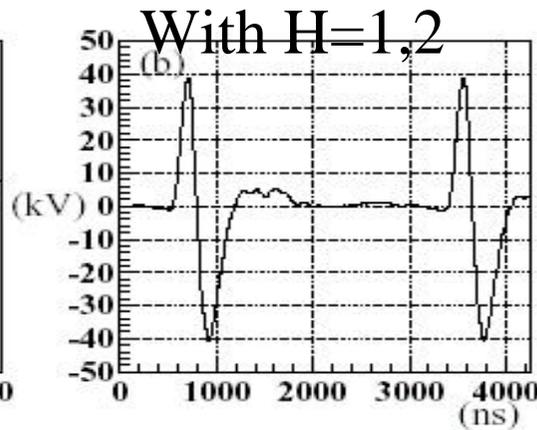
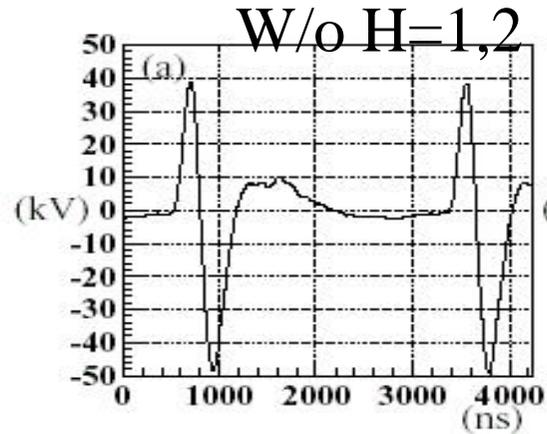
# Barrier Bucket Experiment



Mountain range plot of WCM  
Interval of trace is 5.8 ms



# Barrier Bucket Experiment

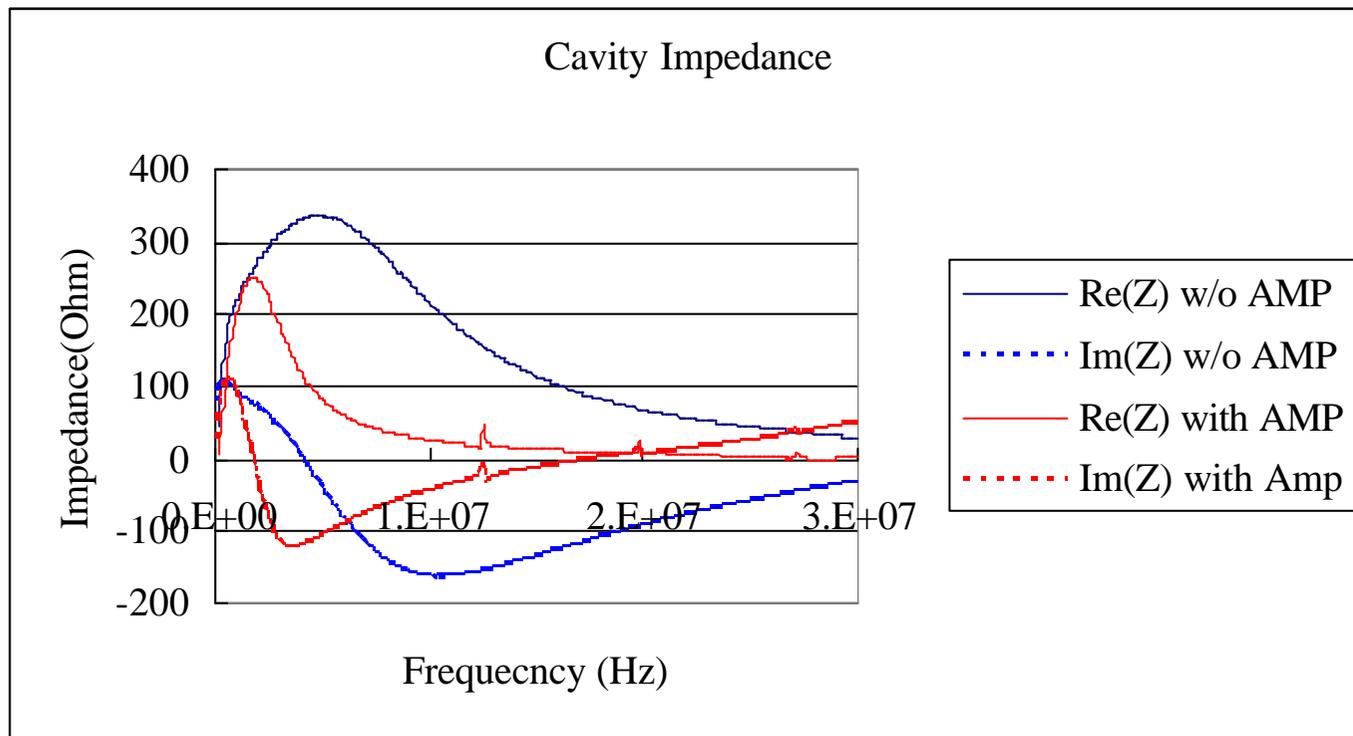


Overshooting Problem

Beam Loading on  
Ferrite Cavity

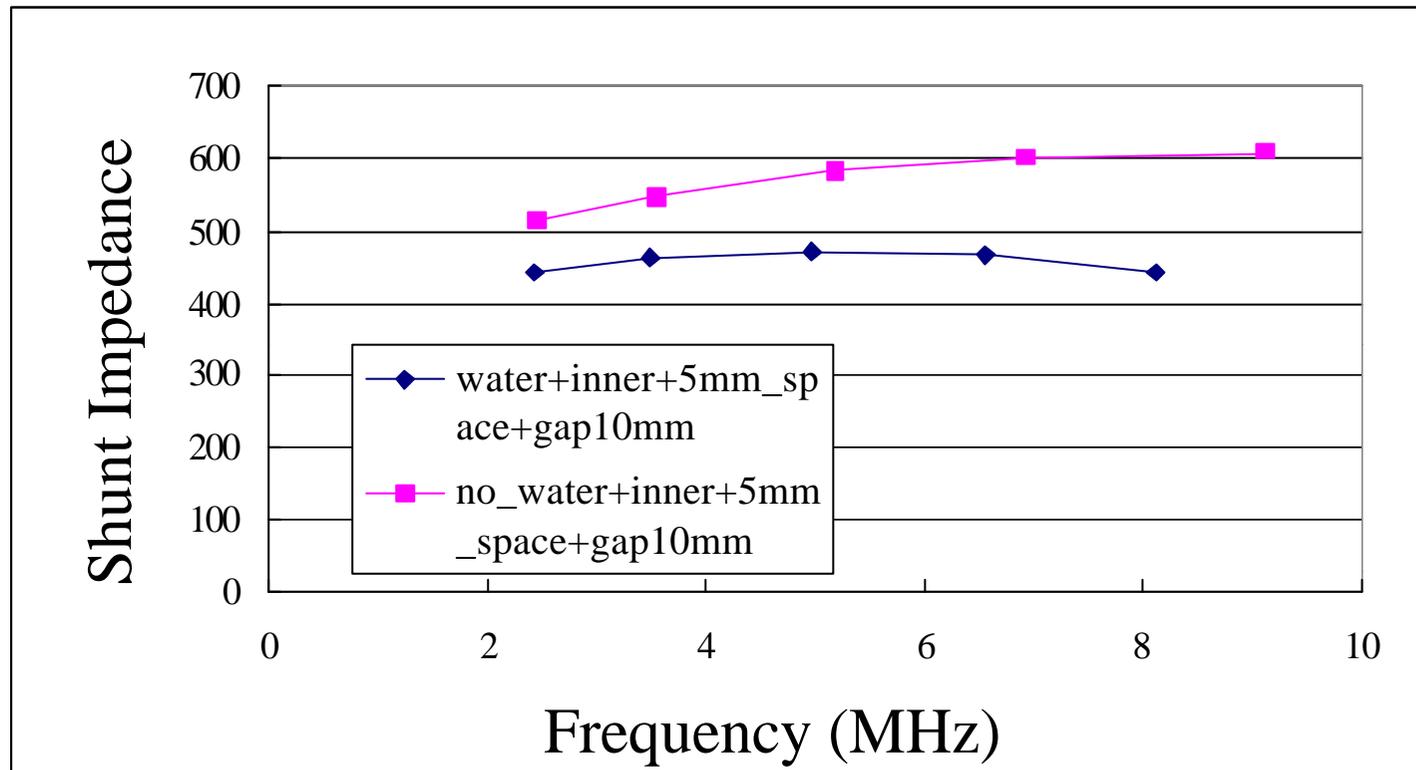
# Making of MA Cavity

Wideband Cavity: Capacitance Effect.



# Making of MA Cavity

Narrow Band and Direct Water Cooling Cavity

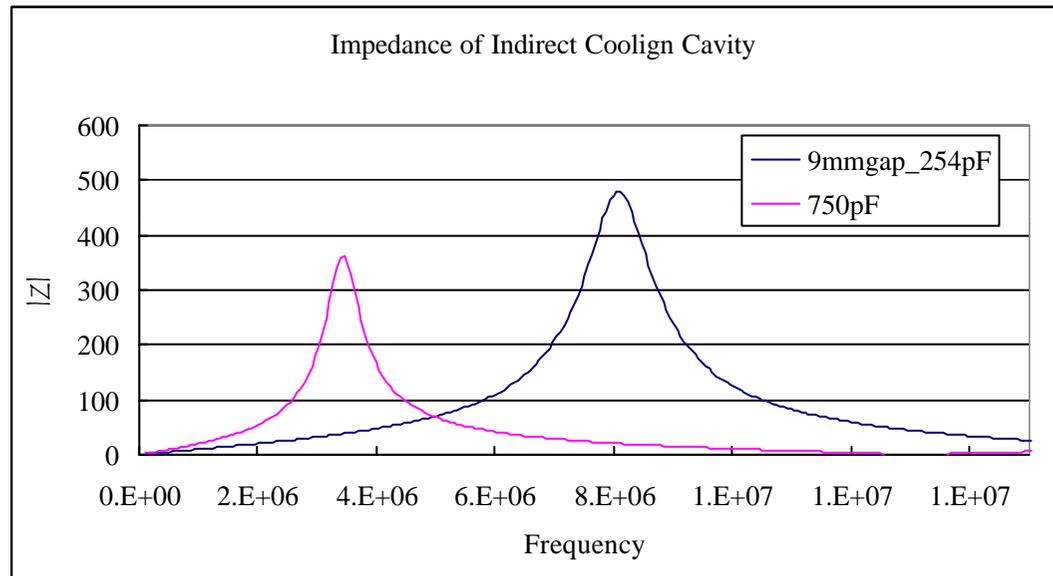


Cavity Impedance: 3 X 80cmO.D X 3.5 cm core

For 12 MHz Cavity in KEK-PS, Fluorinate Coolant is used.

# Making of MA Cavity

Narrow Band and Indirect Water Cooling Cavity with Insulators (5mm thickness and 2-4 W/mK)



Cavity Impedance: 3 X 67cmOD X 2.5 cm Core  
High Impedance at Low and High Frequency.

# Making of MA Cavity

- Cavity Impedance
  - No Cut, Direct Water Cooling : OK, tube capacitance
  - Cut, Direct Water Cooling : OK up to several MHz
  - Cut, Indirect Water Cooling : OK
  - Cut Direct Cooling with Coolant: OK
- Cooling Efficiency
  - Direct Water Cooling: Very Good  $> 12$  kW/core
  - Indirect Water Cooling : Good  $> 5$  kW/core

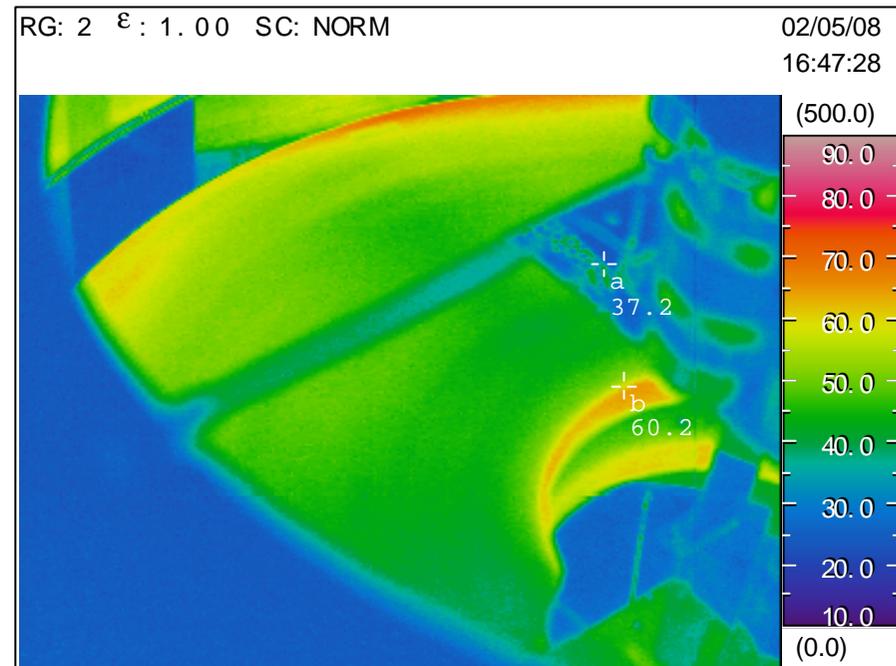
# Making of MA Cavity

- Power Loss

- Distribution in Core

- Low Q : Loss at Gap,  
Few % of cores has  
very localized loss.

- High Q : Loss at  
Outer side because of  
inhomogeneity of core.  
Outer has better  
characteristics.



# Unsolved Problems

- Impedance reduction mechanism in Direct Water Cooling Cavity. Measurements are difficult because cores are in Water.
- Distribution of Loss in case of High Q cut core.

# Localized Heat Loss

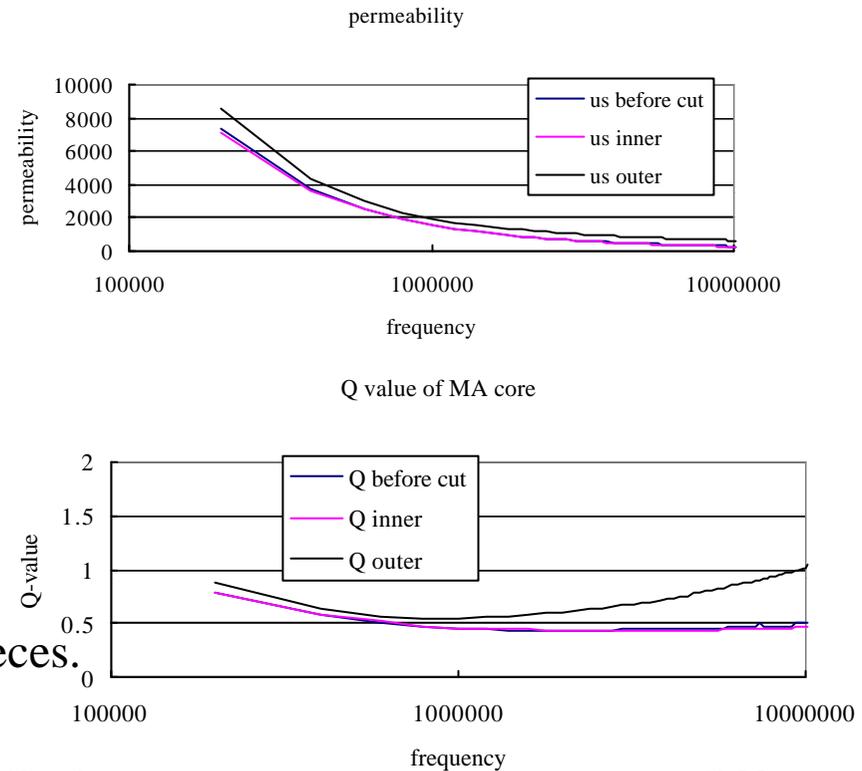


“Onion Cut” cuts a core into two pieces.

Before cut:80cmOD,24.5cmID

Inner:60cmOD,24.5cmID

Outer:80cmOD,62cmID



Preliminary measurements suggest difference of characteristics for inner and outer parts. This may be another cause of localized loss.

# Summary

- We developed 4 different types of MA cavity
- For J-PARC(used be called JKJ or JHF), Direct (or Indirect) Water Cooling Cavity with Cut Cores
- Barrier Cavity: No Cut Core Cavity @ few MHz (or Small Gap Cut Core @ several MHz)
- For Bunch Rotation: Small Gap Cut Core or No Cut Core Cavity because of Saw Tooth RF
- For High Frequency (>several MHz) Cavity : Indirect Cooling Cut Core Cavity
- For Medical accelerator and Low Energy FFAG : No Cut Core Cavity
- Papers : <http://hadron.kek.jp/member/chihiro/papers.html>